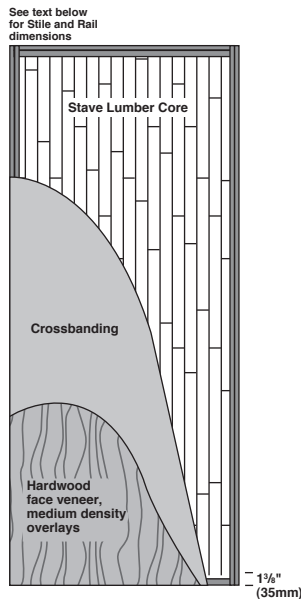


# SLC-5 Stave Lumber Core FD 1/3 Hour Door

## (Neutral or Positive Pressure)



Algoma's architectural Stave Lumber Core door features a kiln dried, low density wood block core which is bonded together under side pressure using the high frequency cure method.

**Solid lumber stiles and rails are securely bonded to this core.** To ensure strength, rigidity and freedom from telegraphing of core parts, this unitized core is then sanded before hot pressing a crossband and face on each side of the core assembly. This makes a high quality base for fine hardwood veneers and composite overlays for solid color finishes.

**Algoma uses only face veneers at least .020" (0.5mm) thick at 12% moisture content.**

**Positive Pressure Note:** Algoma recommends using Category B 1/3 hour single swing doors. Please refer to Positive Pressure in Product Features Detail Section below. The selection of Category B 1/3 hour doors will offer cost savings and no aesthetic compromise.

### Product Features

<b>Thickness</b>	1 3/4" (44mm) or 2 1/4" (57mm) available FD 1/3 hour labeled. 1 3/8" (35mm) available non-labeled.
<b>Maximum size</b>	Available prefit up to 4'0" x 10'0" (1219 x 3048mm). In FD 1/3 hour, 4'0" x 9'0" (1219 x 2743mm) is maximum for singles and 8'0" x 9'0" (2438 x 2743mm) for pairs. Also available in double egress pairs up to 8'0" x 9'0" (2438 x 2743mm).
<b>Stiles (Edge bands)</b>	1 3/8" (35mm) prior to factory trimming, glued to core. ME-same species available, CE-compatible species standard.
<b>Special edge treatments</b>	To reduce edge damage, polymer edges with 1/3 hour label available.
<b>Top rails</b>	1 3/8" (35mm) prior to factory trimming, glued to core.
<b>Bottom rails</b>	1 3/8" (35mm) Structural Composite Lumber (SCL).
<b>Core</b>	Low density wood blocks, kiln dried, not more than 2 1/2" wide; random lengths, joints well staggered.
<b>Crossbands</b>	1/16" (1.6mm) minimum wood-based composite.
<b>Faces</b>	All foreign and domestic species, medium density overlay (MDO) and most low sheen .050 thickness High Pressure Decorative Laminates. Faces are a minimum of 1/50" (0.5mm) at 12% moisture content. All faces to be per WDMA I.S.1-A face grades unless otherwise specified.
<b>Adhesive</b>	Doors constructed using water-resistant adhesives (Type 2).
<b>Veneer matching</b>	Available in pairs, sets or matching transoms.
<b>Details</b>	Standard lites and louvers available not to exceed 40% of door area or 54" (1372mm) in length. Maximum glass opening on FD 1/3 hour doors is 1,296 sq. in. (0.836m <sup>2</sup> ) with wood beads and clips or metal vision panels. Applied mouldings, quirks, and divided lites also available. Specify flashing on exterior doors. Larger lites available with special glazing. Contact Algoma for positive pressure approvals. See Details 11 and 12.
<b>Machining</b>	Available with hinge and lock machining as well as rabbets, holders, drop seals, pivots, etc.
<b>Finishing</b>	Available in finishes with performance characteristics equivalent to AWI System TR-6, standard or custom colors. Also available primed, sealed, or sealed top and bottom edges only. Opaque finish (OP-6) on medium density overlay only.
<b>Warranty</b>	For interior, full warranty for life of original installation. For exterior, see warranty.
<b>Standards met or exceeded</b>	WDMA I.S.1-A Series, ARCHITECTURAL WOOD FLUSH DOORS. Architectural Woodwork Quality Standards Section 1300, Architectural Flush Doors and Section 1500, Factory Finish.
<b>Special services</b>	Provides detention security rating of Grade #40 with ASTM Impact Test F 476.
<b>Positive Pressure</b>	<b>Category A:</b> Singles and pairs have intumescent built into the door, and no additional fire seals are required. If smoke and draft control doors are also required, then a category H seal must be applied to the frame. <b>Category B:</b> Singles and pairs require a category G edge seal applied to the frame. Pairs also require a category G edge seal applied to one of the meeting edges.

# SLC-5 Stave Lumber Core FD 1/3 Hour Door

COLUMN	1	2	3
LABEL	ITS/WHI	UL	UL or ITS/WHI AHI FD 1/3 Hour Door/Transom
FEATURE			
<b>MAXIMUM OPENING SIZE</b>	<b>Singles:</b> 4'0" x 9'0" (1219 x 2743mm). <b>Pairs:</b> 8'0" x 9'0" (2438 x 2743mm), including double egress. Pairs over 8'0" (2438mm) in height need metal edge guards. Positive pressure 4'0" x 8'0" and 8'0" x 8'0" double egress.	<b>Singles:</b> 4'0" x 9'0" (1219 x 2743mm). <b>Pairs:</b> 8'0" x 9'0" (2438 x 2743mm), neutral and positive pressure, including double egress. <b>With listed concealed rods:</b> 8'0" x 9'3" (2438 x 2819mm).	<b>UL Opening:</b> 4'0" x 11'0" (1219 x 3353mm). <b>ITS/WHI Opening:</b> 4'0" x 10'0" (1219 x 3048mm). <b>Door:</b> 4'0" x 8'0" (1219 x 2438mm). <b>Transom:</b> 4'0" x 4'0" (1219 x 1219mm).
<b>FACES</b>	All foreign and domestic species, medium density overlay (MDO) and most low sheen .050 thickness High Pressure Decorative Laminates. Faces are a minimum of 1/50" (0.5mm) at 12% moisture content. All faces to be per WDMA I.S.1-A face grades unless otherwise specified		
<b>STILES (VERTICAL EDGES) AND RAILS</b>	All doors have either same species or compatible outers. Up to 13/32" (343mm) bottom rails allowed. Plastic laminate edges after faces.		Door/transom rabbeted 1/2" x 1/8" (13 x 22mm). Matching or compatible edges will be provided when frame is equipped with fixed transom bar.
<b>MAXIMUM WOOD BEADED LITE</b>	1296 sq. inches (0.836m <sup>2</sup> ). Maximums: 30" (762mm) width, 54" (1372mm) length. Larger lites available with special glazing. Contact Algoma for positive pressure approvals.		
<b>MAXIMUM METAL VISION PANEL (Visible glass)</b>	1296 sq. inches (0.836m <sup>2</sup> ). Maximums: 30" (762mm) width, 54" (1372mm) length. Larger lites available with special glazing. Contact Algoma for positive pressure approvals.		
<b>MAXIMUM LOUVER SIZE (Not allowed with vision panel, exit devices, or smoke control doors)</b>	Not allowed.	24" x 24" (610 x 610mm). Minimum 5" (127mm) from edge and 10" (203mm) from bottom. Neutral pressure only.	Not allowed.
<b>HINGES</b> <b>Note: Per NFPA 80 some specialty hinges allowed. Contact Algoma for information.</b>	Ball bearing steel mortised, half or full surfaced 4 1/2" x 4 1/2" x .134" (114.3 x 114.3 x 3.4mm) to 10'0" (3048mm). UL listed spring hinges 4 1/2" x 4 1/2" x .134".	Ball bearing steel mortised, half or full surfaced 4 1/2" x 4 1/2" x .134" (114.3 x 114.3 x 3.4mm) to 10'0" (3048mm). UL listed spring hinges 4 1/2" x 4 1/2" x .134". Anchor hinges allowed.	Ball bearing steel mortised, half or full surfaced 4 1/2" x 4 1/2" x .134" (114.3 x 114.3 x 3.4mm) to 10'0" (3048mm). UL listed spring hinges 4 1/2" x 4 1/2" x .134".
<b>LOCKSETS</b>	All listed cylindrical, mortise, unit, card, electric lock, and hospital push/pull to 5" (127mm) backset.		
<b>PIVOTS</b>	Top, intermediate & bottom must be listed offset. Rixon's #180, 280, 380, 480, FM19, 219, T117, T117 1/4, Unichecks 65 thru 68, or equal. Others as approved. Pocket pivots not allowed. Intermediate pivots required for label and warranty.		Half or full mortised; top pivots not allowed unless frame is equipped with a fixed transom bar.
<b>CLOSERS</b>	Listed surface type or LCN using #420 Fireshield or Norton with Fire Block Liner #790, or Yale with Fire Block Liner #450.	UL listed surface type. Concealed closer arms and stops can be mortised in the top rail as long as the dimensions do not exceed 1 3/8" wide x 1 3/4" deep x 25" long.	UL listed surface type.
<b>FIRE EXIT HARDWARE (Allowed with vision panel if non-interfering)</b>	<b>Singles:</b> Mortise, rim or surface vertical rods. <b>Pairs:</b> Rim (with mullion) or surface and concealed vertical rods. Double egress allowed.	<b>Singles:</b> Mortise, rim, or surface vertical rods. <b>Pairs:</b> Rim (with mullion) or surface and concealed vertical rods. Double egress allowed.	<b>Singles:</b> Mortise, rim or surface vertical rods. <b>Pairs:</b> Not available.
<b>OTHER PAIR HARDWARE</b>	Listed surface or mortised door bolts. Manual, self-latching or automatic as codes allow.	Listed surface or mortised door bolts. Manual, self-latching or automatic as codes allow.	Not allowed
<b>Maximum trim:</b> 3/4" (19mm) at bottom with standard rail. <b>Undercut:</b> Maximum undercut, 3/4" (19mm).	<b>Door Bottoms:</b> Max size 1"x1 15/16" listed surface or concealed. <b>Viewers:</b> ITS/WHI up to 1" (25mm); UL up to 1" (25mm).	<b>Edges:</b> Polymer edges allowed where edge damage is likely. <b>Astragals and edge guards:</b> Must be supplied and cut for hardware under label service.	<b>Wood Frames:</b> FD 1/3 Hour doors can be installed with 1/2 hour wood frames. <b>Electric Raceway:</b> Available with label on all doors.